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**GRUNDFOS**  **PRODUCT LINE**

BR

# SCALA MULTISTAGE CENTRIFUGAL BOOSTERS, 50/60 Hz



be  
think  
innovate

**GRUNDFOS** 

“Be at war with your vices, at peace with your neighbors, and let every new year find you a better man.”

—Benjamin Franklin

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“A house is not a home unless it contains food and fire for the mind as well as the body.”

—Benjamin Franklin



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# 1. PRODUCT INTRODUCTION



TM075413

Left to right: SCALA1, SCALA2

Grundfos SCALA pumps are all-in-one integrated pressure boosters designed for domestic use and ensure a constant supply of clean water to households, gardens and light commercial applications.

## SCALA1

Grundfos SCALA1 is a self-priming, multistage pump, which combines all the components of a pressure booster into a compact composite enclosure.

SCALA1 can communicate with Grundfos GO Remote app through a built-in Bluetooth technology, which enables high customization options, making this pump a good fit for every application.

## SCALA2

Grundfos SCALA2 is a fully integrated, self-priming, compact waterworks for pressure boosting in domestic applications.

SCALA2 incorporates integrated speed control which allows maintaining a perfect pressure in the taps. This means that the pump performance will adjust to the the increasing demand.

## Features and benefits

### General benefits of SCALA pumps:

- Easy installation.
- Easy commission.
- Easy operation.

Features	SCALA1	SCALA2
Auto start-stop	✓	✓
Self-priming	✓	✓
Alarm indication	✓	✓
Dry-run protection	✓	✓
Anti-cycling protection	✓	✓
Maximum runtime protection	✓	✓
Bluetooth communication	✓	-
Twin enabled	✓	-
External input	✓	-
Adjustable constant pressure	-	✓
Integrated frequency converter	-	✓
Low noise	55 dB(A)	47 dB(A)

## Applications

The SCALA boosters are suitable for domestic and light commercial water supply, where pressure boosting is required.

We recommend SCALA pumps for the following applications:

- pressure boosting of city mains water
- pressure boosting of water from roof tank
- pressure boosting of water from break tank
- pressure boosting of water from ground tank
- water supply from shallow wells (8 m)
- garden irrigation
- water transfer.

Depending on the application needs and required comfort, one pump can be a better fit than the other.

## Pumped liquids

### DANGER

#### Explosion risk



Death or serious personal injury

- Do not use the product for flammable liquids such as diesel oil, petrol or similar liquids. The product must only be used for water.

### WARNING

#### Electric shock



Death or serious personal injury

- Do not use the product for aggressive liquids. The product must only be used for water.

### WARNING

#### Toxic material



Death or serious personal injury

- Do not use the product for toxic liquids. The product must only be used for water.



# 1. PRODUCT INTRODUCTION



If the water contains sand, gravel or other debris, there is a risk of pump blockage and pump damage. Install a filter on the inlet side or apply a floating strainer to protect the pump.

The product is suitable for pumping clean, thin, non-aggressive and non-explosive liquids without solid particles or fibres.

The product is designed for fresh water with a maximum chloride content of 300 ppm and a free chlorine content below 1 ppm.

Examples of liquids:

- drinking water
- rainwater.

“Remember not only to say the right thing in the right place, but far more difficult still, to leave unsaid the wrong thing at the tempting moment.”

—Benjamin Franklin



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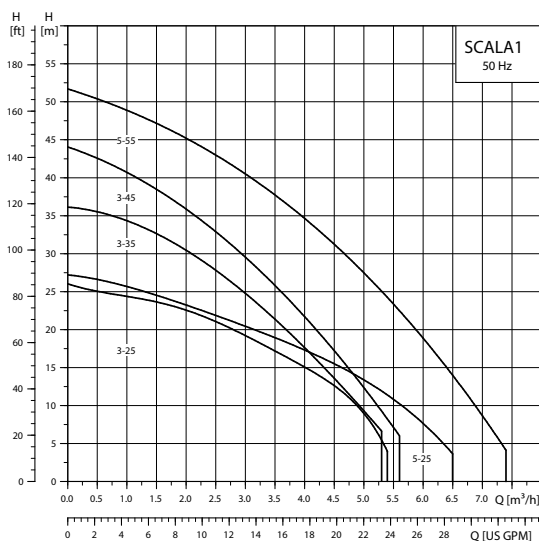
# 1. PRODUCT INTRODUCTION

## Product range

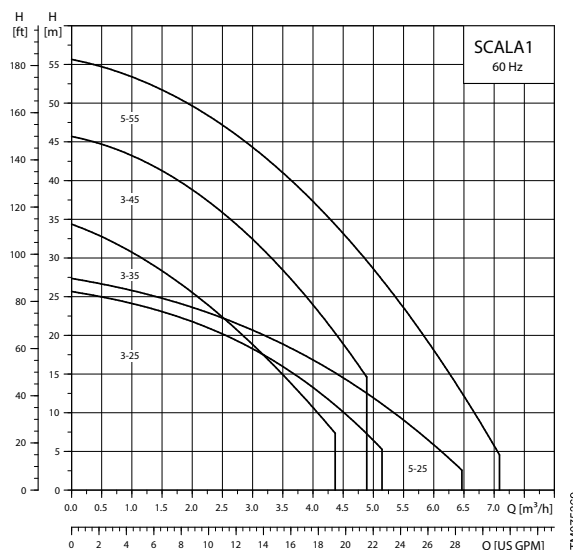
Pump type	Nominal flow rate m <sup>3</sup> /h	Max. head [m]
SCALA1 3-25	3	25
SCALA1 3-35	3	35
SCALA1 3-45	3	45
SCALA1 5-25	5	25
SCALA1 5-55	5	55
SCALA2 3-45	3	45

## Performance range

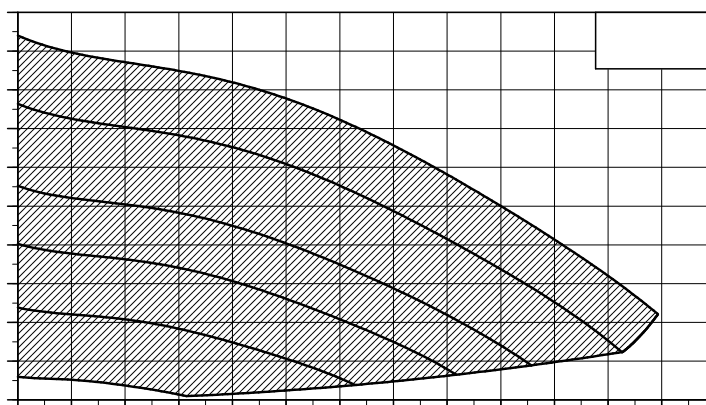
The performance curves show the range of the SCALA pumps.



Performance range, SCALA1 50 Hz



Performance range, SCALA1 60 Hz



Performance range, SCALA2 50/60 Hz

## 2. SELECTION GUIDE

This guide helps you to size and select the most suitable SCALA product.

Follow the instructions below to determine which product variant is best suited to your needs.

### 1. Choose the right pump for your application.

Application	Pump	Suitability rating	Recommendation
City water mains	SCALA1	• •	Due to integrated frequency converter, SCALA2 can adapt the speed to varying water pressure in the city mains, delivering constant pressure in all taps any time. PN10 rating ensures robustness towards maximum system pressure.
	SCALA2	• • •	
Shallow well	SCALA1	• • •	SCALA1 construction offers better suction capabilities with different modes to handle air.
	SCALA2	• •	
Water storage tank (above ground level)	SCALA1	• •	Adjustable constant pressure for SCALA2 enables user to select the desired pressure for the entire home, and thus avoids overpressure.
	SCALA2	• • •	
Water storage tank (below ground level)	SCALA1	• • •	SCALA1 construction offers better suction capabilities with different modes to handle air.
	SCALA2	• •	
Roof tank	SCALA1	• •	Adjustable constant pressure for SCALA2 enables user to select the desired pressure for the entire home and thus avoids overpressure.
	SCALA2	• • •	
Water transfer	SCALA1	• • •	External input and fixed speed in SCALA1 will make sure water is transferred as quickly as possible from point A to B, when needed.
	SCALA2	•	
Garden irrigation	SCALA1	• • •	External input and calendar function are a perfect combination for irrigation purposes.
	SCALA2	•	
Kitchen	SCALA1	• •	SCALA2 delivers constant pressure to all taps regardless of the inlet pressure.
	SCALA2	• • •	
Bathroom	SCALA1	• •	SCALA2 delivers constant pressure to all taps regardless of the inlet pressure.
	SCALA2	• • •	

### 2. Size your pump.

Number of floors	1-5 taps	6-10 taps	11-20 taps	21-50 taps
4	SCALA1 3-45 or SCALA2 3-45	SCALA1 5-55	SCALA1 Twin 5-55	SCALA1 Twin 5-55
3	SCALA1 3-45 or SCALA2 3-45	SCALA1 3-45 or SCALA2 3-45	SCALA1 5-55	SCALA1 Twin 5-55
2	SCALA1 3-35 or SCALA2 3-45	SCALA1 3-45 or SCALA2 3-45	SCALA1 5-55	SCALA1 Twin 5-55
1	SCALA1 3-25 or SCALA2 3-45	SCALA1 3-35 or SCALA2 3-45	SCALA1 3-45 or SCALA2 3-45	SCALA1 Twin 5-55

Preconditions:

- A tap pressure of 3 bar is considered. To achieve pressure of 4 bar, add two floors.
- The inlet is flooded. For suction operation, add a floor for every 3 meters of suction depth.
- A tap flow between 9 and 12 l/min average usage and half of the taps opened at the same time will be considered.



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# 3. INSTALLATION AND OPERATION

## Mechanical installation

Placing the pump above ground is generally a convenient way to establish water or rainwater supply. The pump can be installed both indoors and outdoors.

The product should be placed as close as possible to the liquid to be pumped to minimize the length of the inlet pipe. The motor is water-cooled, but we still recommend a clearance of 0.5 m on three sides of the product.

The product should be fastened to a solid horizontal foundation with a maximum inclination angle of  $\pm 5^\circ$ . The base plate must be facing downwards.

If the pump is used for pumping rainwater or well water, we recommend installing a filter on the inlet side to protect the pump from sand, gravel or other debris. If the pump is installed above the liquid level, we recommend fitting a foot valve with a strainer to the inlet pipe.

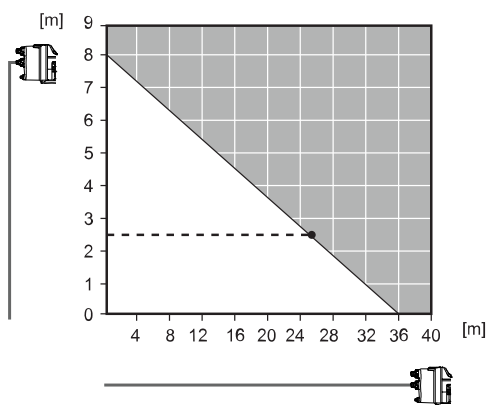
## Pipe system

To obtain the optimum suction capacity which the dry-installed pump is designed for, the correct dimension of the pipe system is important. If a hose is used as inlet pipe, it must be non-collapsible.

The diameter of the inlet pipe must be larger than 1", if the inlet pipe is longer than 10 m, or if the suction lift exceeds 4 m.

## Inlet pipe length and suction lift

The length of the inlet pipe of self-priming pumps depends on the geodetic suction lift. The recommended maximum length of the inlet pipe according to the suction lift is shown in the figure below. The example shows that if the suction lift is 2.5 m, the length of the inlet pipe must not exceed 25 m.



Maximum inlet pipe length (horizontal axis) according to the suction lift (vertical axis)

## Inlet and outlet pipes

Follow these general precautions when connecting the inlet and outlet pipes.

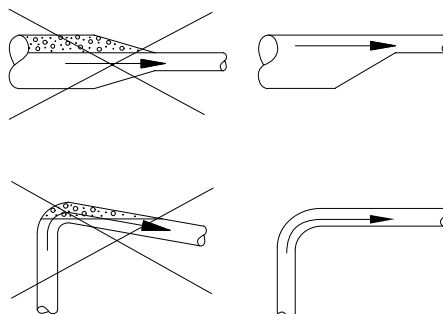


Do not let the pump support the pipes. Use pipe hangers or other supports at proper intervals to provide pipe support near the pump.

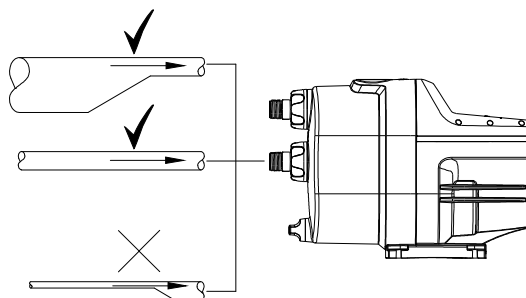


The internal diameter of the pipes must never be smaller than the diameter of the pump ports.

- Install the pipes so that air pockets are avoided, especially on the inlet side of the pump.
- Use eccentric reducers with the tapered side down.
- Make sure the pipes are as straight as possible to avoid unnecessary bends and fittings. We recommend long-radius 90° pipe bends to decrease friction loss.
- Run the inlet pipe as direct as possible and, ideally, make sure that the length is at least ten times the pipe diameter.
- If possible, run a horizontal inlet line. We recommend a gradual upward slope for pumps operating in suction-lift conditions.
- A short pipe must be of the same diameter as the inlet port or larger.
- A long pipe must be one or two sizes larger than the inlet port, depending on the length.



Recommended pipe installation to avoid friction and air pockets



Correct pipe sizing for connection to the pump inlet or outlet

### 3. INSTALLATION AND OPERATION

#### Maximum system pressure



Make sure that the system in which the pump is installed is designed for the maximum pump pressure.

The maximum inlet pressure depends on the head at the actual duty point. The sum of the inlet pressure and the head must not exceed the maximum system pressure.

We recommend installing a pressure-relief valve to protect the pump so that the outlet pressure does not exceed the maximum system pressure.

“Without continual growth and progress, such words as improvement, achievement, and success have no meaning.”

—Benjamin Franklin



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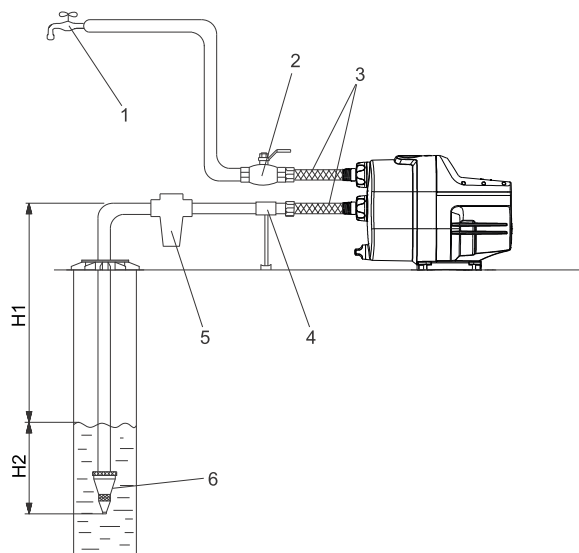


# 3. INSTALLATION AND OPERATION

## Installation examples

We recommend that you follow the installation examples.  
Valves are not supplied with the pump.

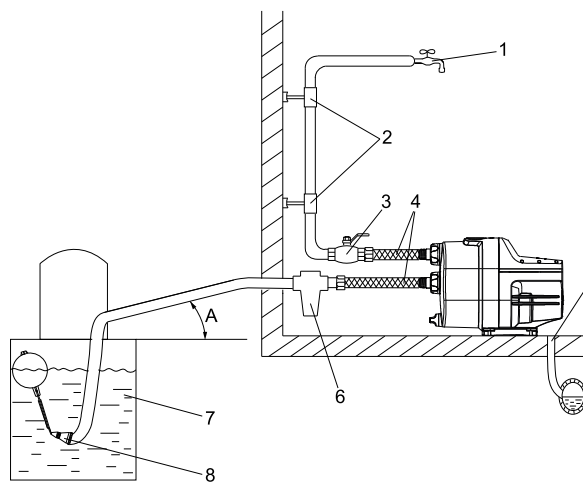
### Suction from a well



TM075006

Pos.	Description
1	Highest tapping point
2	Isolating valve
3	Flexible hoses
4	Pipe support
5	Inlet filter
6	Foot valve with strainer
H1	Maximum suction lift: 8 m
H2	Inlet pipe must be submerged at least 0.5 m

### Suction from a tank



TM075007

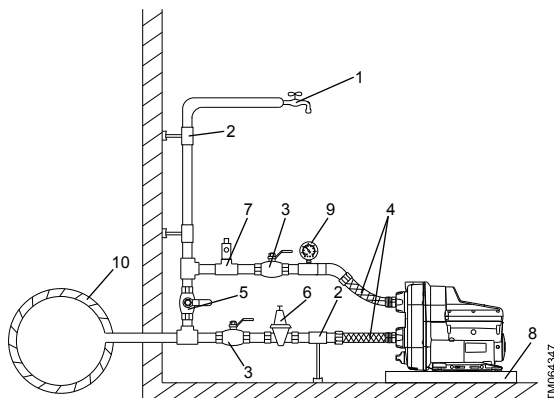
Pos.	Description
1	Highest tapping point
2	Pipe hangers
3	Isolating valve
4	Flexible hoses
5	Drain to sewer
6	Inlet filter
7	Freshwater tank
8	Foot valve with strainer
9	Minimum 1-degree inclination

"The Constitution only gives people the right to pursue happiness. You have to catch it yourself."

—Benjamin Franklin

# 3. INSTALLATION AND OPERATION

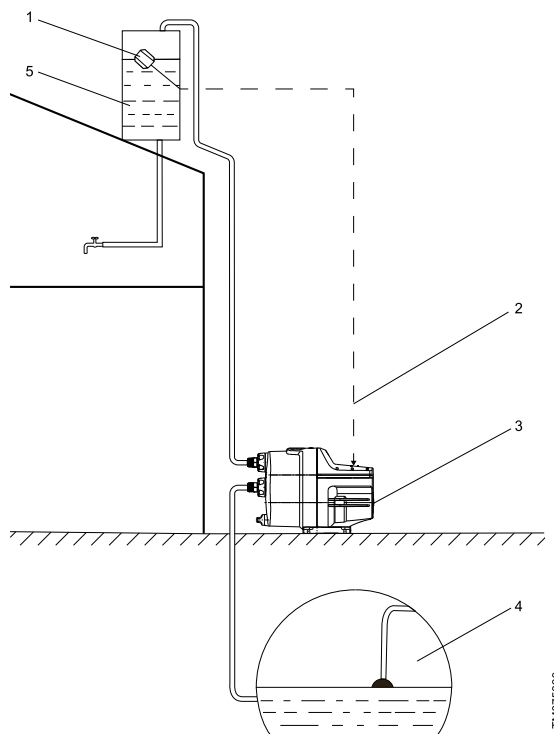
## Mains water pressure boosting



Mains water pressure boosting, SCALA2

Pos.	Description
1	Highest tapping point
2	Pipe hangers and supports
3	Isolating valves
4	Flexible hoses
5	Bypass valve
6	Optional pressure-reducing valve on the inlet side if the pressure can exceed 10 bar (145 psi).
7	Optional pressure-relief valve on the outlet side if the installation cannot withstand a pressure of 6 bar (87 psi).
8	Drip tray. Install the pump on a small stand to prevent the ventilation holes from being flooded.
9	Pressure gauge
10	Mains water pipe

## Roof tank filling



Pos.	Description
1	Float switch
2	External input (switch) cable
3	Pump
4	Water source (tank)
5	Roof tank

## Electrical connection

The electrical connection and protection must be carried out in accordance with local regulations. Please also observe the following requirements:

- Make sure that the pump and pressure-control unit are suitable for the power supply to which they are to be connected.
- Make sure that the pump is suitable for the power supply to which they are to be connected.
- The pump and pressure-control unit must always be correctly earthed.
- The pump must always be correctly earthed.
- The plug on the pump must have the same protective earth (PE) connection system as the power outlet. If not, use a suitable adapter if allowed by local regulations.
- A pump without plug must be connected to an external main switch or wired with a plug.

## 3. INSTALLATION AND OPERATION

### Motor protection

The pump incorporates current- and temperature-dependent motor protection. If the pump is blocked or otherwise overloaded, the built-in thermal switch will cut out. When the motor has cooled sufficiently, it will restart automatically.

No external motor protection is required.

“Tricks and treachery are the practice of fools, that don’t have brains enough to be honest.”

—Benjamin Franklin

## 4. SCALA1



TM075390

SCALA1 pump

Grundfos SCALA1 is a self-priming, multistage pump, which combines all of the components of a pressure booster into a compact composite enclosure.

SCALA1 can communicate with the Grundfos GO Remote app through a built-in Bluetooth technology, which enables high customization options, making this pump a good fit for every application.

### Product range

Pump type	Nominal flow rate m <sup>3</sup> /h	Max. head [m]
SCALA1 3-25	3	25
SCALA1 3-35	3	35
SCALA1 3-45	3	45
SCALA1 5-25	5	25
SCALA1 5-55	5	55

### Motor

The motor is water-cooled and equipped with sealed, greased-for-life ball bearings to ensure silent operation and minimum service. The motor has a built-in thermal switch and requires no additional motor protection.

### Features and benefits of SCALA1

- Water on demand.
- All-in-one integrated booster.
- Bluetooth communication.
- External input.
- Twin booster enabled.
- Low noise level < 55 dB(A).

### Self-priming

A self-priming pump ensures a stable operation, even if the pump is not fully filled with liquid. The self-priming pump is able to lift liquid from below the inlet level and handle a mix of air and liquid until the pump reaches a fully-primed pumping condition.

### Robust design

The pump is designed for long and trouble-free operation. Composite construction combined with excellent corrosion-resistant internal components ensure high robustness in operation.

### Easy installation

SCALA pumps can be installed in three easy steps:

- Connecting the pipes.
- Priming the pump.
- Plugging the pump into a power outlet.

The pump will start running after it has been plugged into a power outlet.

### Protection features

#### Dry-running protection

The product incorporates dry-running protection that automatically stops the pump from running without liquid. Dry-running protection means less risk of pump damage and lower maintenance costs.

#### Anti-cycling function

The anti-cycling function prevents the product from starting and stopping too often in case of a minor leakage in the system or if a tap has not been closed completely. The anti-cycling function will stop the pump, and an alarm will be indicated.

#### Maximum runtime

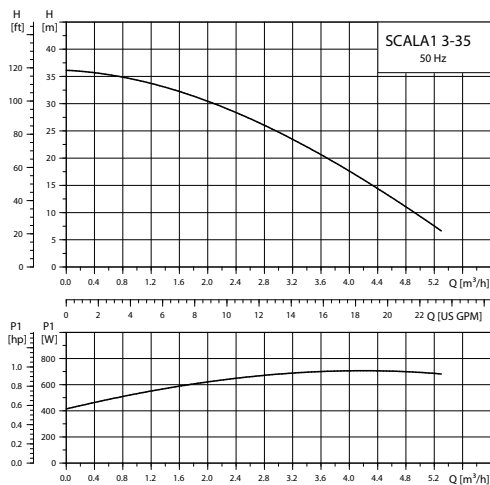
The maximum runtime function is a timer that can turn the pump off if it runs continuously for a certain amount of time. This time period is adjustable via Grundfos GO Remote app.



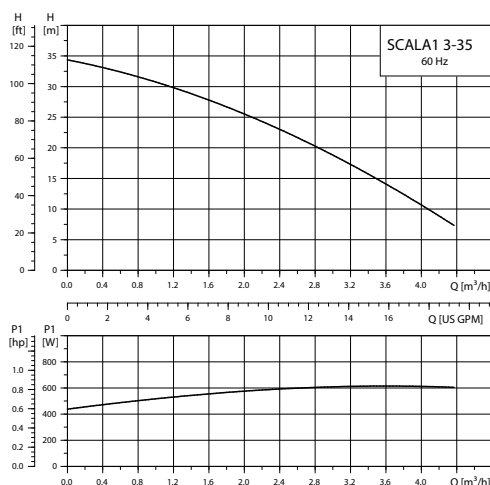
# 4. SCALA1

## Performance curves

50 Hz

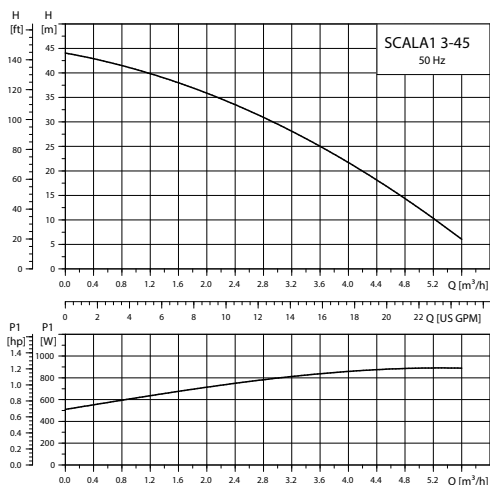


60 Hz

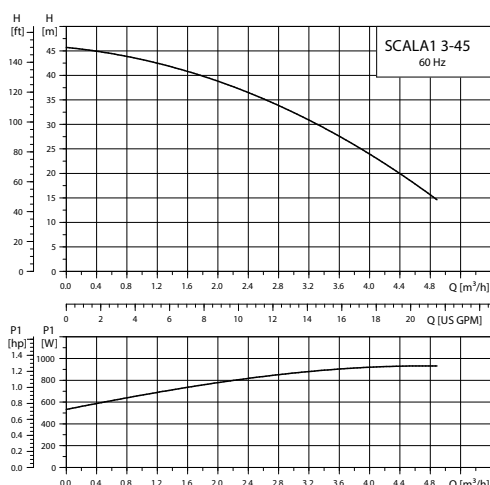


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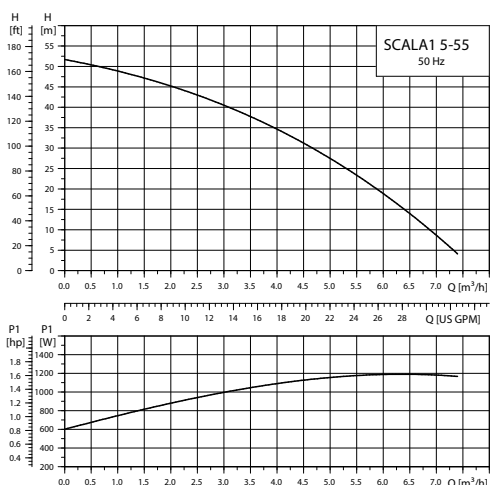
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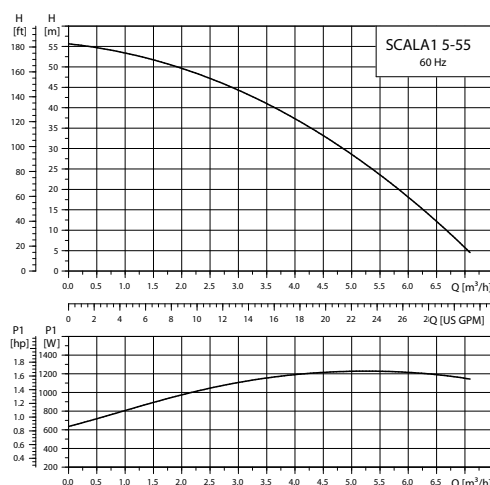
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TM075966



TM075222

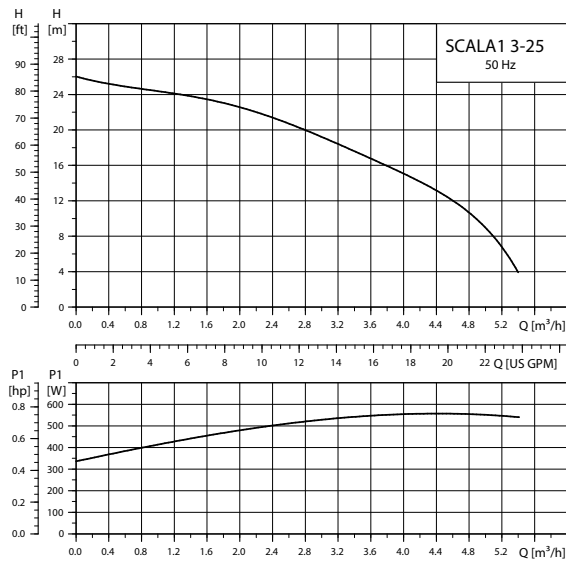


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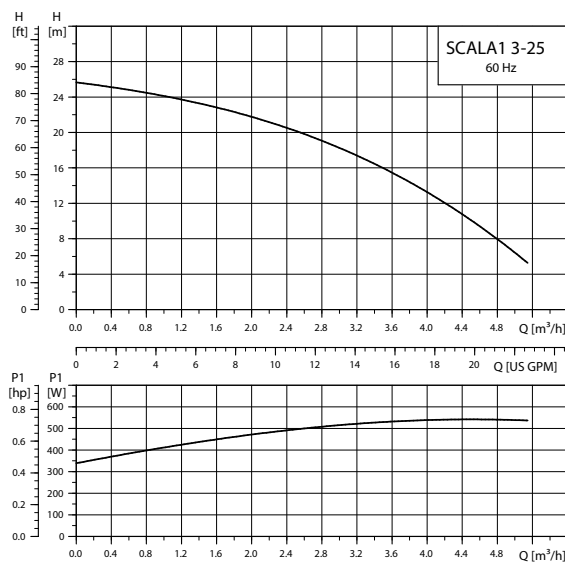
## 4. SCALA1

50 Hz

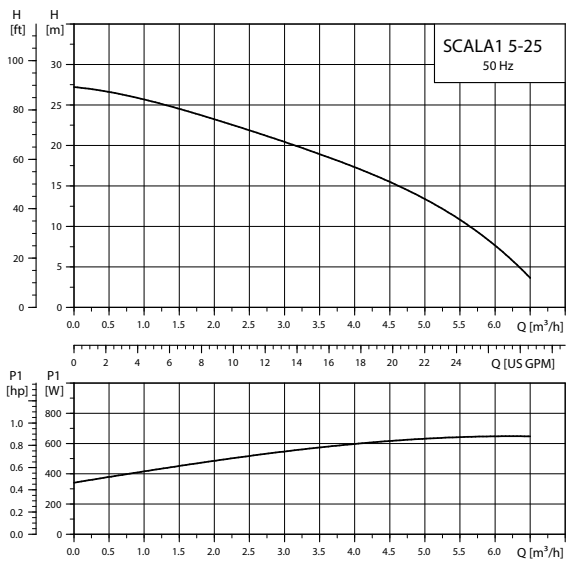


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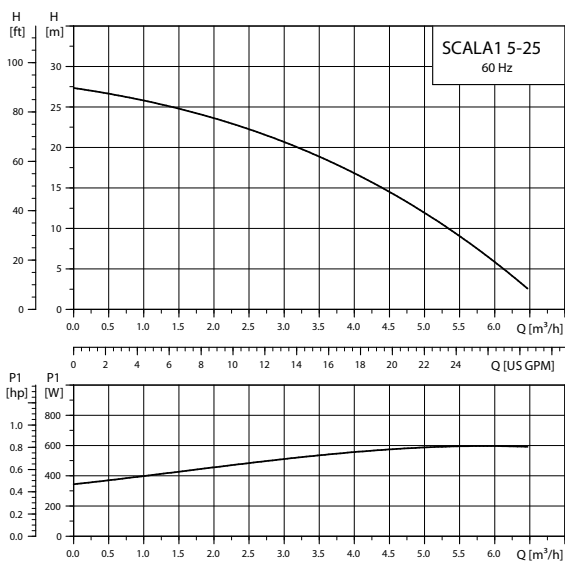
60 Hz



TM075364



TM075221



TM075367

“It is the working man who is the happy man. It is the idle man who is the miserable man.”

—Benjamin Franklin



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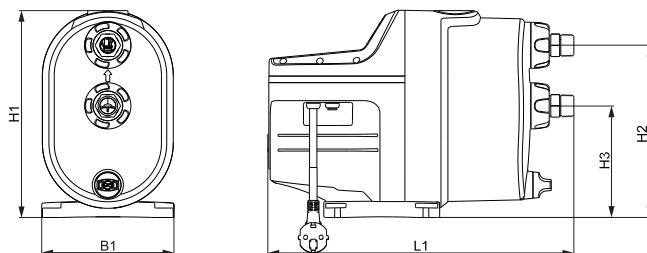
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## 4. SCALA1

### Technical data

#### Dimensions and weights



TM075267

Pos.	H1 [mm] [inch]	H2 [mm] [inch]	H3 [mm] [inch]	L1 [mm] [inch]	B1 [mm] [inch]
SCALA1 (all variants)	316 12.4	263 10.4	171 6.7	466 18.4	202 8.0

#### Weight

SCALA1 3-25 [kg] [lb]	SCALA1 3-35 [kg] [lb]	SCALA1 3-45 [kg] [lb]	SCALA1 5-25 [kg] [lb]	SCALA1 5-55 [kg] [lb]
11 24.2	12 26.4	12 26.4	12 26.4	14 30.8

#### Operating conditions

SCALA1					
	3-25	3-35	3-45	5-25	5-55
Max. ambient temperature	55 °C (131 °F)	55 °C (131 °F)	55 °C (131 °F)	55 °C (131 °F)	55 °C (131 °F)
Max. liquid temperature	45 °C (113 °F)	45 °C (113 °F)	45 °C (113 °F)	45 °C (113 °F)	45 °C (113 °F)
Maximum system pressure [bar (psi)]	8 (116)	8 (116)	8 (116)	8 (116)	8 (116)
Maximum inlet pressure [bar (psi)]	5 (72.5)	4 (58)	3 (43.5)	5 (72.5)	2 (29)
Max. head [m (ft)] 50 Hz	25 (82)	36 (118.1)	44 (144.3)	26 (85.3)	52 (170.6)
Max. head [m (ft)] 60 Hz	25 (82)	35 (114.8)	51 (167.3)	27 (85.3)	53 (173.8)
Nominal head [m (ft)]	15 (49.2)	20 (65.6)	25 (82)	15 (49.2)	25 (82)
Nominal flow [m³/h (gpm)]	3.00 (12.19)	3.72 (16.38)	3.59 (15.80)	4.80 (21.12)	5.33 (23.48)
IP Rating	X4D	X4D	X4D	X4D	X4D
Pumped liquid	Clean water	Clean water	Clean water	Clean water	Clean water
Noise level [db(A)]	< 55	< 55	< 55	< 55	< 55
Frequency of starts and stops	25 per hour	25 per hour	25 per hour	25 per hour	25 per hour
Start pressure (pstart) [bar (psi)]	1.2 (17.4)	1.5 (21.8)	2.2 (31.9)	1.2 (17.4)	2.8 (40.6)

## 4. SCALA1

### Electrical data

All variants have insulation class F.

#### 50 Hz

Pump type	Voltage [V]	P1 [W (hp)]	P2 [W (hp)]	n [rpm]	I <sub>n</sub> [A]	I <sub>start</sub> [A]	Standby power [W]
SCALA1 3-25	1 x 230	550 (0.74)	360 (0.50)	2850	2.58	13.0	1.5
SCALA1 3-35	1 x 230	720 (0.97)	450 (0.60)	2800	3.27	13.0	1.5
SCALA1 3-45	1 x 230	910 (1.23)	580 (0.80)	2800	4.10	17.0	1.5
SCALA1 5-25	1 x 230	650 (0.88)	425 (0.60)	2850	3.00	13.0	1.5
SCALA1 5-55	1 x 230	1200 (1.62)	780 (1.00)	2850	5.38	26.0	1.5

#### 60 Hz

Pump type	Voltage [V]	P1 [W (hp)]	P2 [W (hp)]	n [rpm]	I <sub>n</sub> [A]	I <sub>start</sub> [A]	Standby power [W]
SCALA1 3-25	1 x 230	540 (0.72)	350 (0.50)	3450	2.37	13.0	1.5
	1 x 115	560 (0.75)	350 (0.50)	3450	5.10	29.5	1.5
SCALA1 3-35	1 x 230	650 (0.88)	470 (0.60)	3400	2.76	13.0	1.5
	1 x 115	650 (0.88)	470 (0.60)	3400	5.71	29.5	1.5
SCALA1 3-45	1 x 230	870 (1.17)	570 (0.80)	3350	3.72	15.5	1.5
	1 x 115	950 (1.28)	590 (0.80)	3400	8.62	40.0	1.5
SCALA1 5-25	1 x 230	600 (0.80)	420 (0.60)	3450	2.60	13.0	1.5
	1 x 115	610 (0.82)	450 (0.60)	3450	5.70	29.5	1.5
SCALA1 5-55	1 x 230	1250 (1.68)	810 (1.10)	3450	5.25	22.5	1.5
	1 x 115	1250 (1.68)	860 (1.10)	3450	11.57	64.0	1.5

“Without freedom of thought, there can be no such thing as wisdom—and no such thing as public liberty without freedom of speech.”

—Benjamin Franklin



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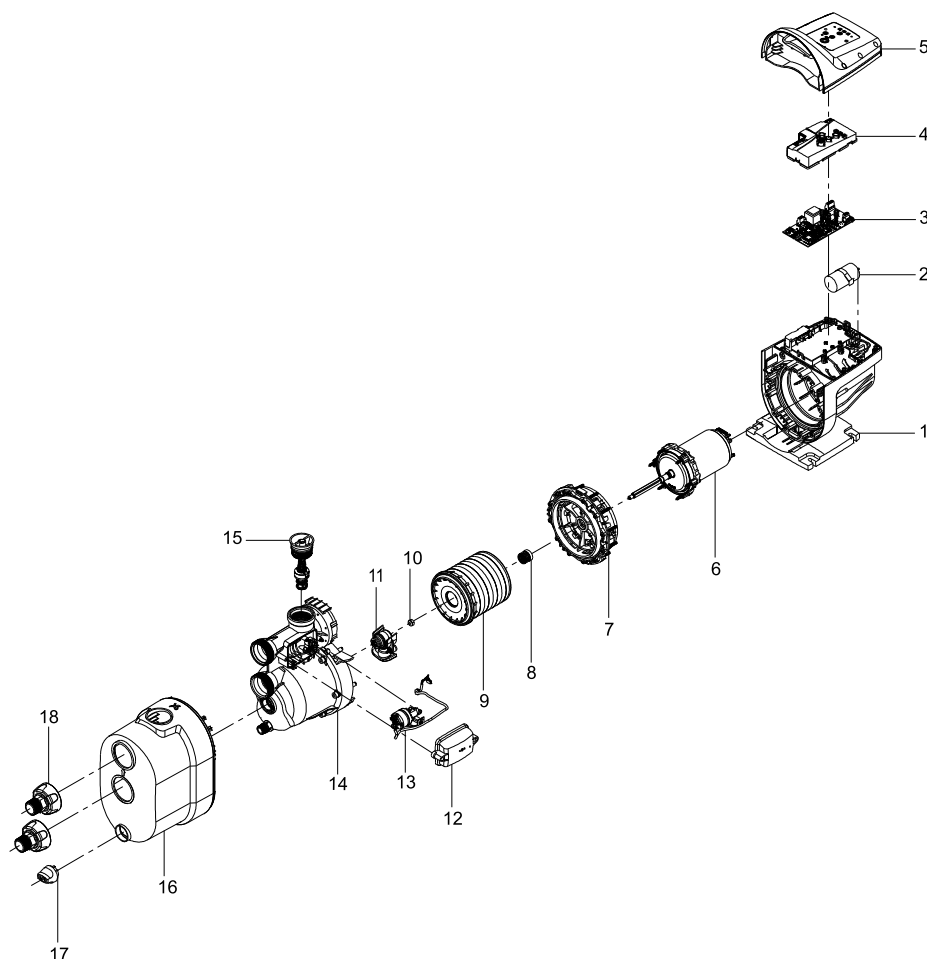
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## 4. SCALA1

### Construction of SCALA1



TM075375

Exploded view of SCALA1

### Material specification

Pos.	Component	Material
1	Combined pump and stator housing	Composite
4	PCB cover	Composite
5	Cover for control box	Composite
7	Motor flange	Composite
8	Shaft seal, complete	Carbon/Ceramic
9	Chamber stack	Composite
11	Air handling unit	Composite
14	Connection part for hydraulic	Composite
15	Non-return valve discharge	Composite
16	Cover for hydraulic	Composite
17	Drain plug	Composite
18	Fittings, thread R 1" / NPT 1"	Composite

## 4. SCALA1

### Approvals and markings

#### Safety approvals



TM075405



TM074611



TM074115

#### Drinking water approvals



TM074613



TM074116

“Money has never made man happy, nor will it, there is nothing in its nature to produce happiness. The more of it one has the more one wants.”

—Benjamin Franklin



[brtmarine.com](http://brtmarine.com)

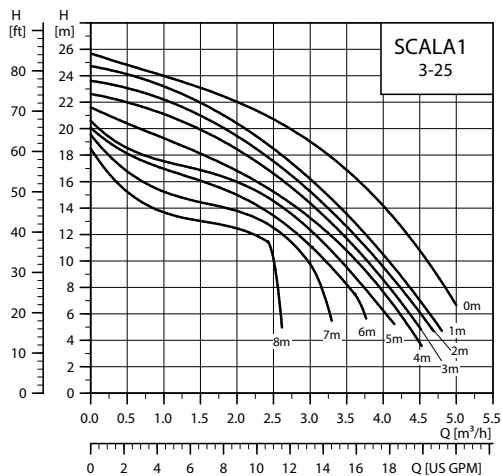
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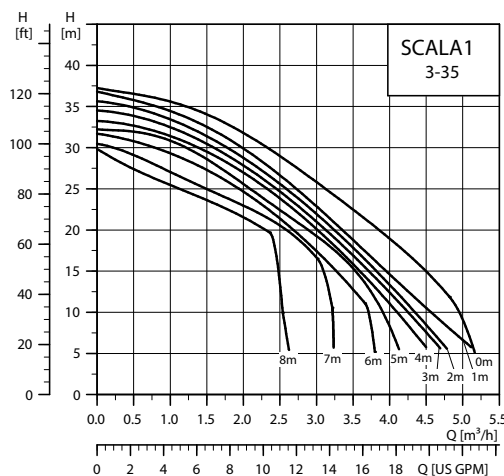


## 4. SCALA1

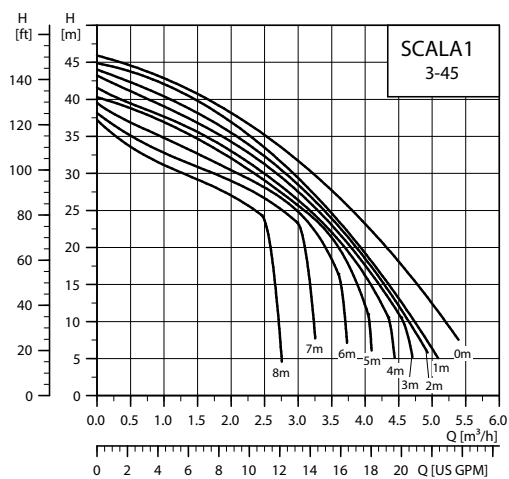
### Suction performance



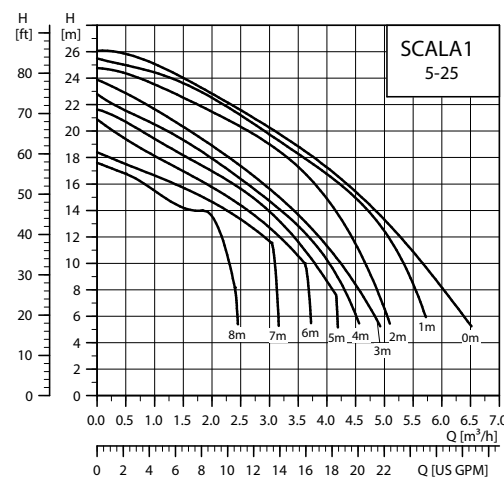
TM075531



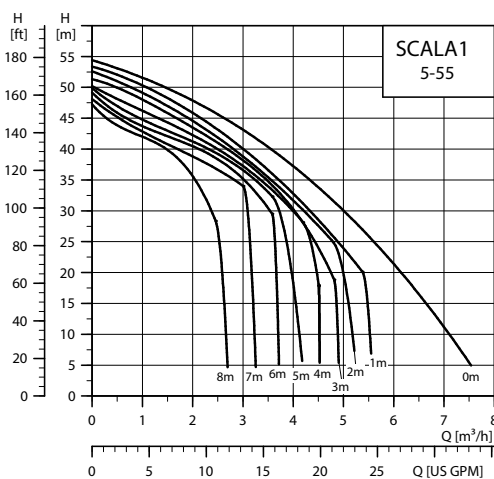
TM075532



TM075533



TM075534



TM075535

## 5. SCALA1 TWIN BOOSTER SYSTEM



TMO75391

SCALA1 twin booster system

SCALA1 can be easily setup as a twin booster, in case there is a need for a stand-by pump or higher flow demand.

For this purpose, there is a dedicated accessory set that includes:

- base plate
- inlet and outlet manifolds with valves
- communication cable
- fixing screws.

In the twin setup, the two SCALA1 pumps communicate together via a cable included in the accessory kit, enabling optimum double-pump operation.

### Features and benefits

The twin system has all the features and benefits of the SCALA1 pump, along with the ability to handle increased flow demand.

### Easy installation

SCALA1 twin booster can be quickly installed. After the pumps are mounted on the base plate and connected with a cable and manifolds, it is only a matter of connecting to the pipe system.

Once the system is primed, it is ready to deliver water.

### Alternation

Once the communication cable is connected and the system powered on, the pumps are automatically assigned a priority at the start.

Alternation determines when the pumps will switch priority in starting, enabling equal use during operation lifetime. Grundfos GO Remote allows selecting the following options:

- alternate on runtime
- alternate on the number of starts.

### Alternate on runtime

Pump 1 will be the first to start until it accumulates the defined number of running hours. After that, Pump 2 will start first.

### Alternate on number of starts

Pump 1 will be the first to start until it accumulates the defined number of starts. After that, Pump 2 will start first.

### Grundfos GO Remote enabled

SCALA1 twin booster system can be connected to Grundfos GO Remote via Bluetooth communication to be able to adjust the system parameters to specific user needs.

### Protection features

SCALA1 twin booster has all the protective functions of the SCALA1 pump.

Dry-run protection will stop each pump separately, while the anti-cycling protection and maximum runtime protection will stop the system.

### Operation modes

#### Duty/Assist

In Duty/Assist, both pumps can run at the same time, delivering more flow on the outlet side.

If one pump is unable to meet the demand, the second pump will start up.

#### Duty/Standby

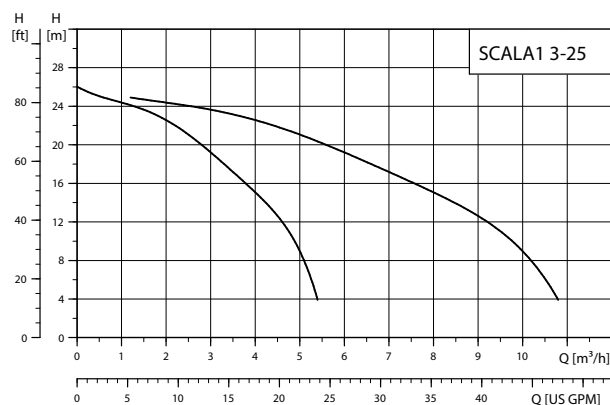
In this mode, only one pump will run at a time, while the other pump will remain as a standby pump.

Based on alternation settings, the pumps will switch priority in starting.

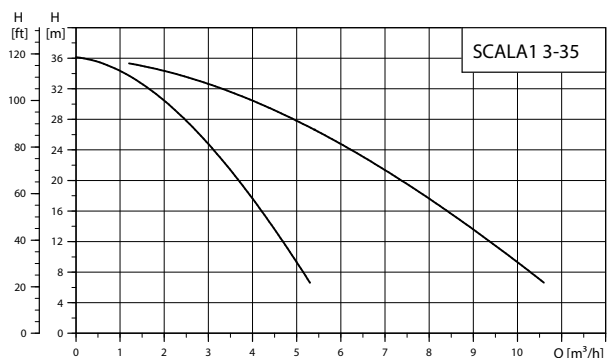


# 5. SCALA1 TWIN BOOSTER SYSTEM

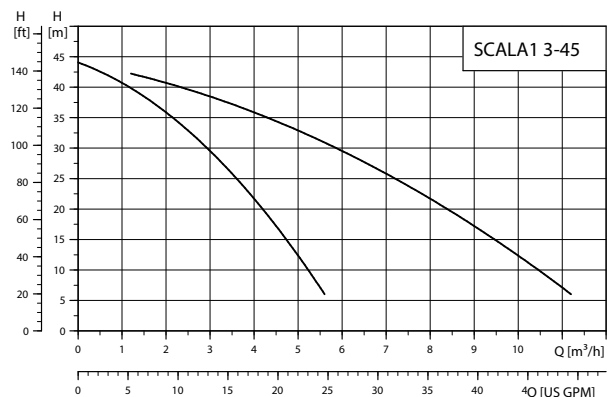
## Performance curves



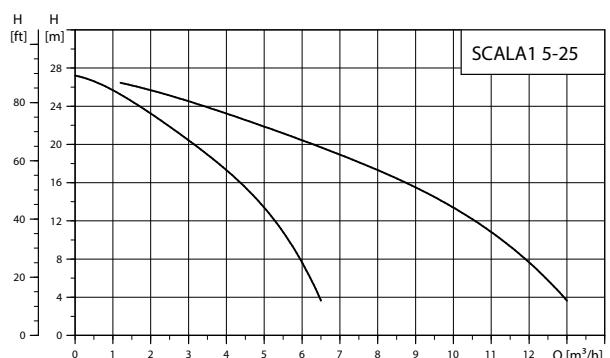
TM075228



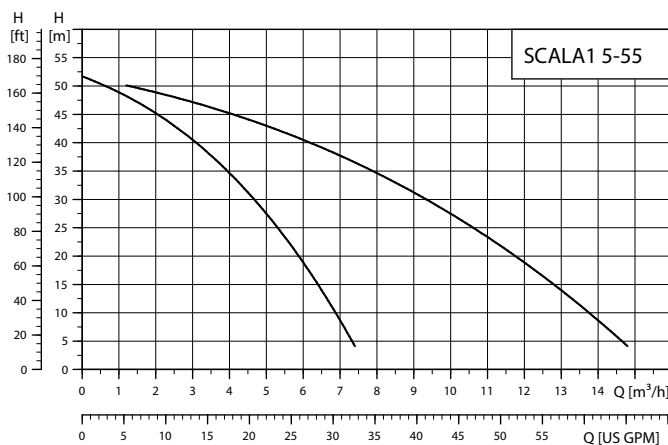
TM075229



TM075230



TM075231



TM075232

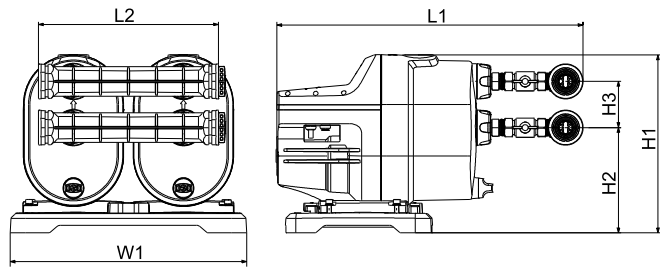
“How few there are who have courage enough to own their faults, or resolution enough to mend them.”

—Benjamin Franklin

# 5. SCALA1 TWIN BOOSTER SYSTEM

## Technical data

### Dimensions

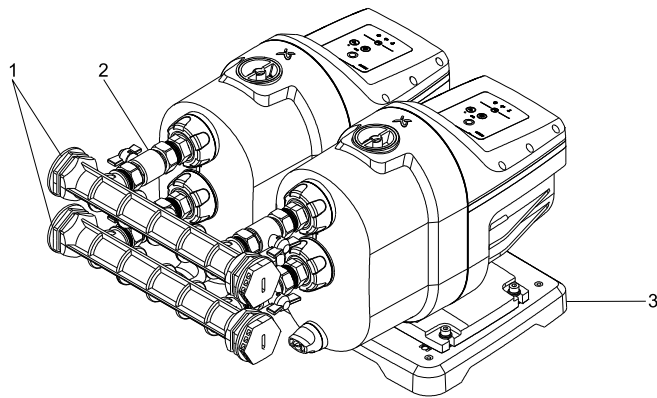


TM075401

Dimensions of SCALA1 twin system

Pos.	H1 [mm] [inch]	H2 [mm] [inch]	H3 [mm] [inch]	L1 [mm] [inch]	L2 [mm] [inch]	W1 [mm] [inch]
SCALA1 twin system	360 14.2	210 8.3	92 3.6	614 24.2	360 14.2	473 18.6

### Construction of SCALA1 twin system



TM075400

SCALA1 twin system

Pos.	Component	Material
1	Inlet and outlet manifolds	Composite
2	Isolation valves	Brass
3	Twin base plate	Composite



## 6. SCALA2



TM075409

SCALA2 pump

Grundfos SCALA2 is a fully integrated, self-priming, compact waterworks for pressure boosting in domestic applications.

SCALA2 incorporates integrated speed control, enabling the ability to keep perfect pressure in the taps, which means that the pump performance will adjust to the increasing demand.

### Motor

The highly efficient motor with a permanent magnet is water-cooled and equipped with sealed, greased-for-life ball bearings to ensure silent operation and minimum service.

It has a built-in thermal switch and requires no additional motor protection.

### Features and benefits of SCALA2

- Perfect water pressure.
- All-in-one integrated booster.
- High energy efficiency.
- Easy selection.
- Compact.
- Low noise < 47 dB(A) with typical use.

### Perfect water pressure

SCALA2 is equipped with an integrated sensor that measures the pressure discharged from the pump. The sensor sends a signal to the pump control and compares the measured pressure level with the desired pressure level, which is the pressure set according to the homeowner's needs.

If there is a difference between these two measurements, the pump control signals the frequency converter to increase or decrease the pump speed, thus maintaining a constant pressure in the system.

### Self-priming

A self-priming pump ensures a stable operation, even if the pump is not fully filled with liquid. The self-priming pump is able to lift liquid from below the inlet level and handle a mix of air and liquid until the pump reaches a fully-primed pumping condition.

### Robust design

The pump is designed for long and trouble-free operation. Aluminium construction combined with excellent corrosion-resistant internal components ensure high robustness in operation.

### Easy installation

SCALA pumps can be installed in three easy steps:

- Connecting the pipes.
- Priming the pump.
- Plugging the pump into a power outlet.

The pump will start running after it has been plugged into a power outlet.

### Protection features

#### Dry-running protection

The product incorporates dry-running protection that automatically stops the pump from running without liquid. Dry-running protection means less risk of pump damage and lower maintenance costs.

#### Anti-cycling function

The anti-cycling function prevents the product from starting and stopping too often in case of a minor leakage in the system or if a tap has not been closed completely. The anti-cycling function will stop the pump, and an alarm will be indicated.

#### Maximum runtime

The maximum runtime function is a timer that can turn the pump off if it runs continuously for a certain amount of time. For SCALA2, this time period is 30 minutes.

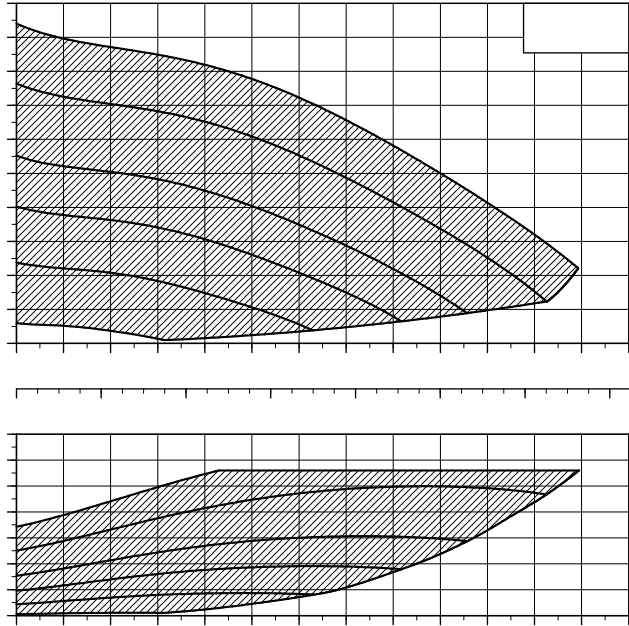


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# 6. SCALA2

## Performance curves

50/60 Hz



TM064320

SCALA2 performance curves

“I am for doing good to the poor, but I differ in opinion about the means. I think the best way of doing good to the poor is not making them easy in poverty, but leading or driving them out of it.”

—Benjamin Franklin



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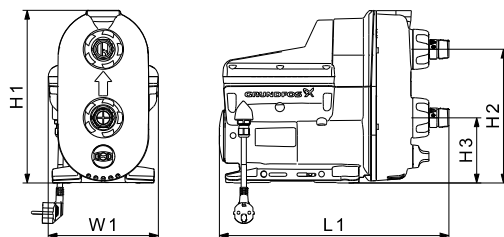
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## 6. SCALA2

### Technical data

#### Dimensions and weights



TM063305

Dimensions of SCALA2

Pos.	H1 [mm] [inch]	H2 [mm] [inch]	H3 [mm] [inch]	L1 [mm] [inch]	W1 [mm] [inch]	Weight [kg] [lb]
SCALA2	302 11.9	234 9.2	114 4.5	403 15.9	193 7.6	10 22

#### Operating conditions

SCALA2 3-45	
Max. ambient temperature, 60 Hz models	45 °C (113 °F)
Max. ambient temperature for 1 x 200-240 V, 50 Hz models	55 °C (131 °F)
Max. liquid temperature	45 °C (113 °F)
Maximum system pressure [bar (psi)]	10 (145)
Max. inlet pressure [bar (psi)]	6 (87)
Max. head [m (ft)]	45 (147)
Nominal head [m (ft)]	27 (88.6)
Nominal flow [m³/h (GPM)]	3 (13.21)
IP Rating	X4D (Outdoor installation)
Pumped liquid	Clean, fresh water and chlorinated water < 300 ppm
Noise level [db(A)]	< 47

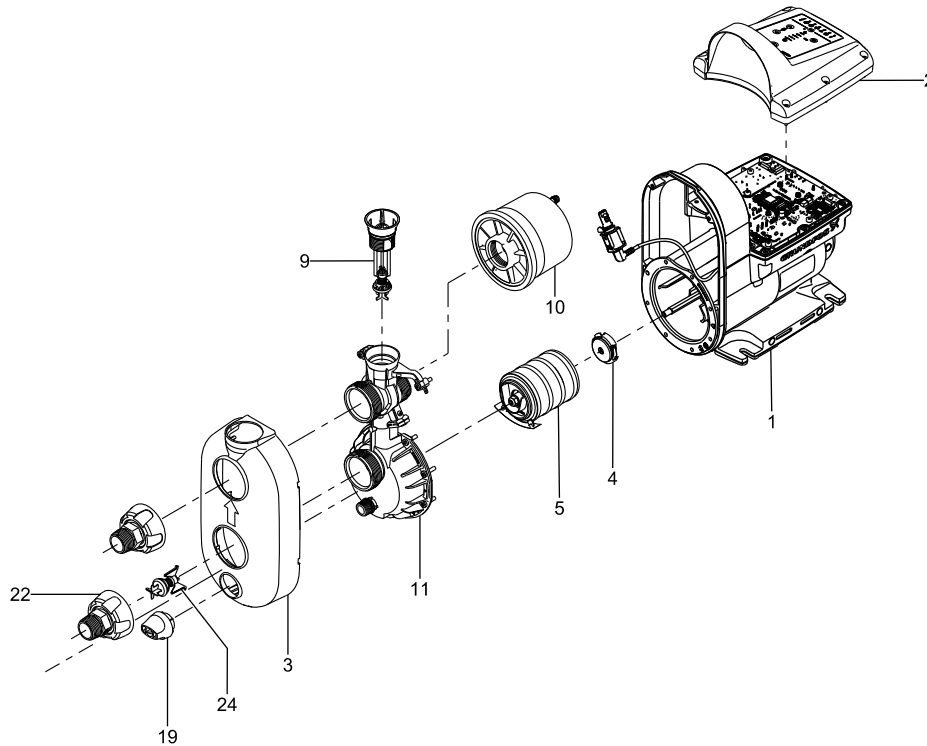
#### Electrical data

##### 50/60 Hz

Voltage and Frequency [V] ([Hz])	P1 [W (hp)]	P2 [W (hp)]	n [rpm]	I <sub>n</sub> [A]	Insulation class
1 x 200-240 (50/60)	550	450	5200	2.80	F
1 x 208-230 (60)	(0.74)	(0.60)			
1 x 115 (60)					

## 6. SCALA2

### Construction of SCALA2



TM063306

Exploded view of SCALA2

### Material specification

Pos.	Component	Material
1	Combined pump and stator housing	Aluminium, Composite and EN 1.4301 / AISI 304
2	Control box cover	Composite
3	Pump cover	Composite
4	Shaft seal	Carbon/Ceramic
5	Chamber stack (four stages)	Composite
9	Non-return valve, outlet	Composite
10	Pressure tank complete	Composite, Butyl and EN 1.4301 / AISI 304
11	Connection part	Composite
19	Drain plug	Composite
22	Thread R 1" / NPT 1"	Composite
24	Non-return valve, inlet	Composite



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# 6. SCALA2

## Approvals and markings

### Safety approvals



TM075405



TM074611



TM075404

### Drinking water approvals



TM074610



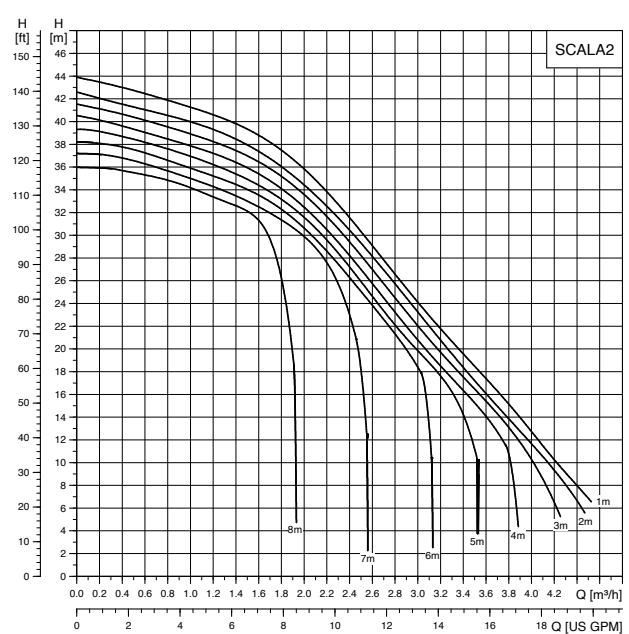
TM074613

### Combined



TM070539

## Suction performance



## 7. ACCESSORIES

### SCALA twin accessory set



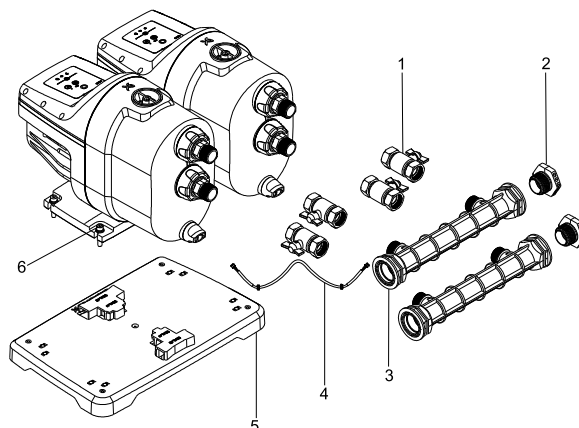
*Twin accessory set*

When an installation requires a two-pump solution, SCALA pumps can be easily connected using this set. It includes all the necessary components to set up SCALA pumps as a twin booster system.

This set includes:

- base plate
- two manifolds (inlet and outlet) including the isolation valves
- communication cable (for SCALA1 only)
- fixing screws.

### Construction of SCALA twin accessory set



*Exploded view of SCALA twin accessory set*

Pos.	Component	Material
1	Isolation valves	Brass
2	Manifold cap with O-ring	Composite, NBR
3	Inlet and outlet manifolds	Composite
4	Communication cable	-
5	Twin base plate	Composite
6	Fixing screws	Stainless steel

### Product numbers

Description	Valve Connection	Manifold Connection	Part number
SCALA1 twin accessory set	1" Rp	1 1/4" Rp	99725165
SCALA1 twin accessory set	1" NPT	1 1/4" NPT	99725168
SCALA2 twin accessory set	1" Rp	1 1/4" Rp	99743076
SCALA2 twin accessory set	1" NPT	1 1/4" NPT	99743075

"I conceive that the great part of the miseries of mankind are brought upon them by false estimates they have made of the value of things."

—Benjamin Franklin



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## 7. ACCESSORIES

### Inlet filter



TM075393

#### *Inlet filter accessory*

When using SCALA products for pumping rainwater or well water, we recommend installing a filter on the inlet side to provide clean water to increase the longevity of the pump, and to protect it from sand, gravel or other debris.

Features of the filter include:

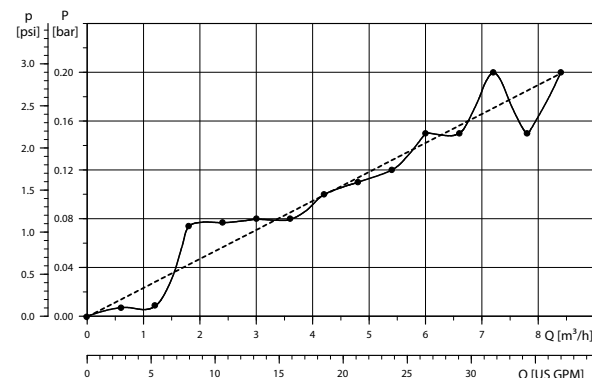
- Clean water provides long life for the pump.
- Quick and easy installation.
- Easy maintenance and cleaning.

The square mesh allows a uniform flow along the entire surface of the cartridge itself, which minimizes the possibility of clogging. Also, the smooth surface of the filter ensures easy washing and cleaning. The filter cartridges provide a nominal filtration with an efficiency of 80 %. If properly used, they can be used repeatedly maintaining constant efficiency.

The inside core is manufactured from talc-filled polypropylene and a welded nylon net. The filter housing is composite.

### Filter specifications

Micron rating	250
Efficiency percentage	80
Max. working pressure [bar (psi)]	8 (116)
Max. differential pressure [bar (psi)]	0.8 (11.6)
Max. working temperature	45 °C (113 °F)



TM075373

#### *Inlet filter pressure loss*

### Product numbers

Description	Connection	Part number
Inlet filter, 250 micron	1" Rp	99725183
Inlet filter, 250 micron	1" NPT	99725185

"If all printers were determined not to print anything till they were sure it would offend nobody, there would be very little printed."

—Benjamin Franklin

## 8. PRODUCT NUMBERS

### Guide on how to read the product number tables

Abbreviation	Description
SNI	Warranty card for Indonesia is included.
ARB	Printed installation and operating instructions in English (GB) and Arabic are included.
CCC	CCC approval on the nameplate.
CSA	CSA approval on the nameplate.

### SCALA1

#### 50 Hz

Pump model	Voltage	Plug type/cable	Country of origin	Product number
SCALA1 3-25	1 x 230 V 50 Hz	Schuko	Hungary	99530403
SCALA1 3-35	1 x 230 V 50 Hz	Schuko	Hungary	99530404
SCALA1 3-45	1 x 230 V 50 Hz	Schuko	Hungary	99530405
SCALA1 5-25	1 x 230 V 50 Hz	Schuko	Hungary	99530406
SCALA1 5-55	1 x 230 V 50 Hz	Schuko	Hungary	99530407
SCALA1 3-25	1 x 230 V 50 Hz	No plug	Hungary	99530408
SCALA1 3-35	1 x 230 V 50 Hz	No plug	Hungary	99530409
SCALA1 3-45	1 x 230 V 50 Hz	No plug	Hungary	99530410
SCALA1 5-25	1 x 230 V 50 Hz	No plug	Hungary	99530411
SCALA1 5-55	1 x 230 V 50 Hz	No plug	Hungary	99530412
SCALA1 3-25	1 x 230 V 50 Hz	Thailand	Hungary	99530413
SCALA1 3-35	1 x 230 V 50 Hz	Thailand	Hungary	99530414
SCALA1 3-45	1 x 230 V 50 Hz	Thailand	Hungary	99530415
SCALA1 5-25	1 x 230 V 50 Hz	Thailand	Hungary	99530416
SCALA1 5-55	1 x 230 V 50 Hz	Thailand	Hungary	99530417
SCALA1 3-25	1 x 230 V 50 Hz	Australia	Hungary	99530418
SCALA1 3-35	1 x 230 V 50 Hz	Australia	Hungary	99530419
SCALA1 3-45	1 x 230 V 50 Hz	Australia	Hungary	99530420
SCALA1 5-25	1 x 230 V 50 Hz	Australia	Hungary	99530421
SCALA1 5-55	1 x 230 V 50 Hz	Australia	Hungary	99530422
SCALA1 3-25	1 x 230 V 50 Hz	UK	Hungary	99530423
SCALA1 3-35	1 x 230 V 50 Hz	UK	Hungary	99530424
SCALA1 3-45	1 x 230 V 50 Hz	UK	Hungary	99530425
SCALA1 5-25	1 x 230 V 50 Hz	UK	Hungary	99530426
SCALA1 5-55	1 x 230 V 50 Hz	UK	Hungary	99530427
SCALA1 3-25 SNI	1 x 230 V 50 Hz	Schuko	Hungary	99530428
SCALA1 3-35 SNI	1 x 230 V 50 Hz	Schuko	Hungary	99530429
SCALA1 3-45 SNI	1 x 230 V 50 Hz	Schuko	Hungary	99530430
SCALA1 5-25 SNI	1 x 230 V 50 Hz	Schuko	Hungary	99530431
SCALA1 5-55 SNI	1 x 230 V 50 Hz	Schuko	Hungary	99530432
SCALA1 3-25	1 x 230 V 50 Hz	Argentina	Hungary	99656462
SCALA1 3-35	1 x 230 V 50 Hz	Argentina	Hungary	99656484
SCALA1 3-45	1 x 230 V 50 Hz	Argentina	Hungary	99656485
SCALA1 5-25	1 x 230 V 50 Hz	Argentina	Hungary	99656486



## 8. PRODUCT NUMBERS

Pump model	Voltage	Plug type/cable	Country of origin	Product number
SCALA1 5-55	1 x 230 V 50 Hz	Argentina	Hungary	99656487
SCALA1 3-25 CCC	1 x 230 V 50 Hz	No plug	Hungary	99530433
SCALA1 3-35 CCC	1 x 230 V 50 Hz	No plug	Hungary	99530434
SCALA1 3-45 CCC	1 x 230 V 50 Hz	No plug	Hungary	99530435
SCALA1 5-25 CCC	1 x 230 V 50 Hz	No plug	Hungary	99530436
SCALA1 5-55 CCC	1 x 230 V 50 Hz	No plug	Hungary	99530437

### 60 Hz

Pump model	Voltage	Plug type/cable	Country of origin	Product number
SCALA1 3-25 ARB	1 x 230 V 60 Hz	No plug	Hungary	99530438
SCALA1 3-35 ARB	1 x 230 V 60 Hz	No plug	Hungary	99530439
SCALA1 3-45 ARB	1 x 230 V 60 Hz	No plug	Hungary	99530440
SCALA1 5-25 ARB	1 x 230 V 60 Hz	No plug	Hungary	99530441
SCALA1 5-55 ARB	1 x 230 V 60 Hz	No plug	Hungary	99530441
SCALA1 3-25	1 x 230 V 60 Hz	No plug	Hungary	99530443
SCALA1 3-35	1 x 230 V 60 Hz	No plug	Hungary	99530444
SCALA1 3-45	1 x 230 V 60 Hz	No plug	Hungary	99530445
SCALA1 5-25	1 x 230 V 60 Hz	No plug	Hungary	99530446
SCALA1 5-55	1 x 230 V 60 Hz	No plug	Hungary	99530447
SCALA1 3-25 CSA	1 x 230 V 60 Hz	NEMA 6-15	Hungary	99631734
SCALA1 3-35 CSA	1 x 230 V 60 Hz	NEMA 6-15	Hungary	99631735
SCALA1 3-45 CSA	1 x 230 V 60 Hz	NEMA 6-15	Hungary	99631736
SCALA1 5-25 CSA	1 x 230 V 60 Hz	NEMA 6-15	Hungary	99631737
SCALA1 5-55 CSA	1 x 230 V 60 Hz	NEMA 6-15	Hungary	99631739
SCALA1 3-25	1 x 115 V 60 Hz	No plug	Hungary	99530448
SCALA1 3-35	1 x 115 V 60 Hz	No plug	Hungary	99530449
SCALA1 3-45	1 x 115 V 60 Hz	No plug	Hungary	99530450
SCALA1 5-25	1 x 115 V 60 Hz	No plug	Hungary	99530451
SCALA1 5-55	1 x 115 V 60 Hz	No plug	Hungary	99530452
SCALA1 3-25 CSA	1 x 115 V 60 Hz	NEMA 5-15	Hungary	99631740
SCALA1 3-35 CSA	1 x 115 V 60 Hz	NEMA 5-15	Hungary	99631741
SCALA1 3-45 CSA	1 x 115 V 60 Hz	NEMA 5-15	Hungary	99631742
SCALA1 5-25 CSA	1 x 115 V 60 Hz	NEMA 5-15	Hungary	99631753
SCALA1 5-55 CSA	1 x 115 V 60 Hz	NEMA 5-15	Hungary	99631754

“He that has done you a kindness will be more ready to do you another, than he whom you yourself have obliged.”

—Benjamin Franklin





## 8. PRODUCT NUMBERS

### SCALA2

#### 50/60 Hz

Pump model	Voltage	Plug type/cable	Country of origin	Product number
SCALA2 3-45	1 x 230 V 50/60 Hz	Schuko	Serbia	98562862
SCALA2 3-45	1 x 230 V 50/60 Hz	Schuko	Serbia	99027073
SCALA2 3-45 SNI	1 x 230 V 50/60 Hz	Schuko	Serbia	99027077
SCALA2 3-45 CCC	1 x 230 V 50/60 Hz	No plug	Serbia	98562863
SCALA2 3-45	1 x 230 V 50/60 Hz	No plug	Serbia	98562865
SCALA2 3-45	1 x 230 V 50/60 Hz	No plug	Serbia	99027076
SCALA2 3-45 ARB	1 x 230 V 50/60 Hz	No plug	Serbia	99448121
SCALA2 3-45	1 x 230 V 50/60 Hz	Australia	Serbia	98562866
SCALA2 3-45	1 x 230 V 50/60 Hz	UK	Serbia	98562870
SCALA2 3-45	1 x 230 V 50/60 Hz	Argentina	Serbia	98562872
SCALA2 3-45	1 x 230 V 50/60 Hz	Chile	Serbia	99342334
SCALA2 3-45	1 x 230 V 50/60 Hz	Thailand	Serbia	99371163
SCALA2 3-45	1 x 230 V 50/60 Hz	India	Serbia	99471149
SCALA2 3-45 CSA	1 x 230 V 50/60 Hz	US	Serbia	98562817
SCALA2 3-45 CSA	1 x 115 V 50/60 Hz	US	Serbia	98562818
SCALA2 3-45	1 x 115 V 50/60 Hz	No plug	Serbia	99027074
SCALA2 3-45	1 x 115 V 50/60 Hz	US	Serbia	99027075
SCALA2 3-45	1 x 115 V 50/60 Hz	Japan	Serbia	99240350

“An investment in knowledge pays the best interest.”

—Benjamin Franklin



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## 9. GRUNDFOS PRODUCT CENTER

Online search and sizing tool to help you make the right choice.

<http://product-selection.grundfos.com>

### All the information you need in one place

Performance curves, technical specifications, pictures, dimensional drawings, motor curves, wiring diagrams, spare parts, service kits, 3D drawings, documents, system parts. The Product Center displays any recent and saved items - including complete projects - right on the main page.

### Downloads

On the product pages, you can download installation and operating instructions, data booklets, service instructions, etc. in PDF format.



TM072384

TM072383-1

Pos.	Description
1	This drop-down menu enables you to set the search function to "Products" or "Literature".
2	<b>SIZING</b> enables you to size a pump based on entered data and selection choices.
3	<b>CATALOGUE</b> gives you access to the Grundfos product catalogue.
4	<b>REPLACEMENT</b> enables you to find a replacement product. Search results will include information on <ul style="list-style-type: none"> <li>the lowest purchase price</li> <li>the lowest energy consumption</li> <li>the lowest total life cycle cost.</li> </ul>
5	<b>LIQUIDS</b> enables you to find pumps designed for aggressive, flammable or other special liquids.

## 10. GRUNDFOS SCALA1

# GETTING WATER ON DEMAND HAS NEVER BEEN EASIER

Grundfos SCALA1 is an all-in-one pressure boosting unit with a high-efficiency motor and hydraulics with low noise operation for domestic water supply and also light commercial applications. Built-in Bluetooth communication gives you complete control over the pump using the Grundfos GO REMOTE, also for twin pump operation.

This means that installation and commissioning has never been easier. The Grundfos GO REMOTE app also lets you see alarm status and get easy pump diagnostics. You can create and email reports onsite and access hard-to-reach installations remotely from the app.



## PRESSURE BOOSTING, CONTROL AND WATER SUPPLY MADE EASY

### ALL-IN-ONE BOOSTER UNIT

Complete all-in-one unit, integrating pump, motor, diaphragm tank, pressure and flow sensor, dry-running protection, controller and non-return valve provides you with optimal pressure boosting for water on demand and intelligent pump control.

### INSTALLATION AND COMMISSIONING

Save time installing SCALA1 – simply connect the pipes, prime the pump and plug it in. For fast and easy commissioning, configure the pump quickly and intuitively directly from the pump control panel.

For more advanced settings you can use the Grundfos GO REMOTE app and follow the guided online configuration.

### BLUETOOTH COMMUNICATION BUILT-IN

The built-in two-way communication system connects to the intuitive Grundfos GO REMOTE app, which enables you to monitor, trouble-shoot and control SCALA1 from your smartphone. You can download the Grundfos GO REMOTE app to any device with an iOS or Android operating system.

### EASY TWIN PUMP CONTROL

Built-in multi-pump/booster technology enables twin pump connection with joint pump control in either duty/assist or duty/standby mode. Online configuration is done easily using the Grundfos GO REMOTE app, where you can also adjust the alternation setup.

“Tell me and I forget. Teach me and I remember. Involve me and I learn.”

—Benjamin Franklin



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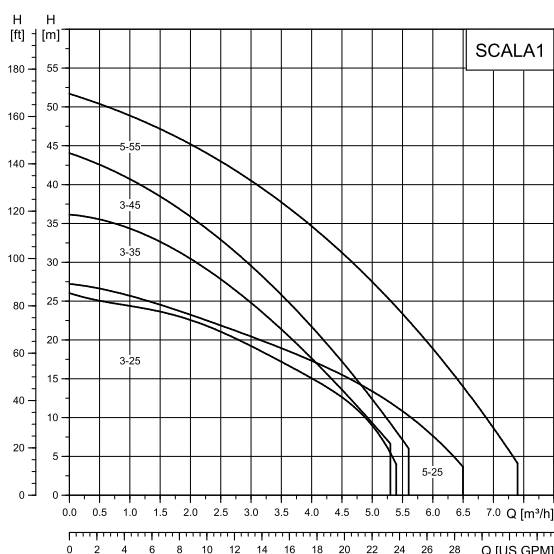
## 10. GRUNDFOS SCALA1

# FIVE SIZE VARIANTS FOR EVERY DOMESTIC WATER SUPPLY NEED

Designed for pressure boosting in domestic installations, use SCALA1 for pumping from a roof tank, break tank or ground tank. It is also ideal for water supply from shallow wells (less than 8 m) and for pressure boosting from city mains water.

### FOR DOMESTIC PRESSURE BOOSTING, YOU GET WATER ON DEMAND FOR:

- Taps and showers in the home
- Garden and lawn irrigation



### IN ADDITION, SCALA1 IS THE PERFECT PRESSURE BOOSTING SOLUTION FOR LIGHT COMMERCIAL APPLICATIONS, FOR EXAMPLE:

- Greenhouses
- Irrigation
- Car wash
- Produce (fruit and vegetable) section in supermarkets

If greater flow is required, this is easily done in a twin pump setup with the available accessories (including baseplate, cable and inlet and outlet manifolds). You can then follow the guided online configuration using the Grundfos GO REMOTE app.



	SCALA1 3-25	SCALA1 3-35	SCALA1 3-45	SCALA1 5-25	SCALA1 5-55
Max ambient temperature	55 °C / 131 °F				
Max liquid temperature	45 °C / 113 °F				
Max system pressure	8 bar / 115 psi				
Max inlet pressure	5 bar / 72 psi	4 bar / 58 psi	3 bar / 43 psi	5 bar / 72 psi	2 bar / 29 psi
Max head	25 m / 82 ft	36 m / 118 ft	44 m / 144 ft	26 m / 85 ft	52 m / 170 ft
Nominal head	15 m / 49 ft	20 m / 65 ft	25 m / 82 ft	15 m / 49 ft	25 m / 82 ft
Nominal flow	3.0 m³/h / 13.2 US GPM	3.7 m³/h / 16.3 US GPM	3.6 m³/h / 15.8 US GPM	4.8 m³/h / 21.1 US GPM	5.3 m³/h / 23.3 US GPM
IP Rating	X4D (outdoor use ready)				
Pumped liquid	Clean water				
Noise level	< 55 dB(A)				
Net Weight	11.4 kg / 25.1 lbs	11.5 kg / 25.3 lbs	12.0 kg / 26.5 lbs	11.5 kg / 25.3 lbs	14.0 kg / 30.9 lbs
Suction capability	max 8 m / max 26 ft				

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